

1) Company Data

Corporate name:	Diehl Brass Solutions Stiftung & Co. KG
Address:	Heinrich-Diehl-Straße 9 D-90552 Röthenbach
Telephone:	+49 911 5704-0
E-mail:	dbs-sales@diehl.com
Internet address:	www.diehl.com/metall
Year of foundation:	1902
Products:	Semi-finished products made of copper alloys (rods, hollow rods, tubes, profiles)
Industry:	Metal industry
Site of production:	D-90552 Röthenbach
Turnover Diehl Group:	4.696 billion €
Turnover Diehl Metall:	738 million €
<u>Number of employees:</u>	
Total Diehl Group:	18,680
Diehl Brass Solutions:	563
thereof R&D:	3
Production:	389
Sales:	23
Quality management:	28

Contact persons

	Name	Phone +49 911 5704-	E-mail
Technical director (CEO)	Heinz Strobl	- 183	Heinz.Strobl@diehl.com
Commercial director (CSO)	Dr. Alexander Diehl	- 347	Alexander.Diehl@diehl.com
Financial director (CFO)	Günther Ernst	-161	Guenther.Ernst@diehl.com
VP Metal Management			
Sales & Projects	Marcus Hiemeyer	- 191	Marcus.Hiemeyer@diehl.com
Customer Service Center	Robby Harsch	-117	Robby.Harsch@diehl.com
Business Development	Dr. Volker Bräutigam	- 510	Volker.Braeutigam@diehl.com
Quality management	Dr. Martin Kautz	- 112	Martin.Kautz@diehl.com
HSE	Lisa Kanzler	- 9170	Lisa.Kanzler@diehl.com
Development	Dr. Florian Seuß	- 537	Florian.Seuss@diehl.com

1. Is there a product liability insurance with worldwide coverage?

Yes No

2. Where do the strengths of the company lie?

Wide range of semi-finished materials made of copper alloys.
R & D for materials and processes for the production of semi-finished products. High investment activity and a continuous improvement.

3. Are there manuals for...?

Quality:

Environment:

Security:

Yes Nein
 Yes Nein
 Yes Nein

4. Is there a company policy (separately or integrated)?

For quality:

For environment:

For security:

Yes No
 Yes No
 Yes No

2) Quality Assurance

1. Has a quality management system been introduced?

Yes No

2. According to which standards has the QM-system been certified?

DIN EN ISO 9001:2015*

3. Who is responsible for quality?

Dr. Martin Kautz
Phone: +49 911 5704-112
E-mail: Martin.Kautz@diehl.com

4. Does an independent Quality Assurance exist?

Yes No

5. What recognized authority has certified the QM system?

TÜV Rheinland Cert GmbH

6. Are initial sample inspection reports used as required by the purchase order?

Yes No
Acc. VDA-2; PPAP

7. Is it possible, while preserving trade secrets, to grant access, for the purpose of a third-party audit, to the areas where products are manufactured, tested and stored?

Yes No

8. Are special product properties pointed out to the customers (instructions, information, properties, storage, etc.)?

Yes No

3) Services, Logistics and Contract Review

1. Are customers informed about phase out, change, new of further developments of products in order to sell state-of-the-art and competitive products on the market?	<input checked="" type="checkbox"/> Yes <input type="checkbox"/> No
2. Can changes on the part of the customer be taken into consideration in current orders?	<input checked="" type="checkbox"/> Yes <input type="checkbox"/> No Up to two weeks before delivery
3. Will customers be informed if a problem occurs (rejects, technical problems, delivery time, etc.)?	<input checked="" type="checkbox"/> Yes <input type="checkbox"/> No
4. Are customers informed about phase out, changes or new developments of new products?	<input checked="" type="checkbox"/> Yes <input type="checkbox"/> No
5. Is there a general readiness to do joint development, research, value analysis and exchange of experience?	<input checked="" type="checkbox"/> Yes <input type="checkbox"/> No
6. Correspondence can be done in:	German, English, French, Spanish, Italian
7. Is there an own product and process development?	<input checked="" type="checkbox"/> Yes <input type="checkbox"/> No Material development
8. What data processing system is used for production planning/control to achieve ~ 100 % on time deliveries?	SAP; Hydra
9. Are there emergency plans?	<input checked="" type="checkbox"/> Yes <input type="checkbox"/> No
10. Is raw material supply ensured by internal storage?	<input checked="" type="checkbox"/> Yes <input type="checkbox"/> No
11. Are there firm contracts with raw material suppliers?	<input checked="" type="checkbox"/> Yes <input type="checkbox"/> No
12. Are there storage possibilities for finished products?	<input checked="" type="checkbox"/> Yes <input type="checkbox"/> No by arrangement
13. Is an inventory management system used for the minimization of inventory turnover?	<input checked="" type="checkbox"/> Yes <input type="checkbox"/> No
14. Are the orders clearly identified to preclude mix-ups and ensure traceability to the subcontractor?	<input checked="" type="checkbox"/> Yes <input type="checkbox"/> No
15. In which way are the products packed and identified?	The packaging depends on the specific product and customer specifications.

4) Production

1. Information regarding the production process:

Melting – continuous casting – extruding – drawing – annealing – adjusting – checking

2. Information regarding the production equipment:

Melting furnaces, casting equipment, extruding, drawing lines, annealing lines, pickling lines

3. Does the company have its own equipment and tool construction?

Yes No

4. How are our products manufactured?

Order and stock production

5. Are products manufactured under license?

Yes No

6. What materials are continuously processed?

Copper alloys
(wrought and cast materials)

5) Environmental protection

1. Do written guidelines about environmental protection exist?

Yes No

2. Does an Environmental Management System according to DIN EN ISO 14001 exist?

Yes * No

3. Who is in charge of environmental protection?

Lisa Kanzler
Tel. +49 911 5704-9170
E-Mail: Lisa.Kanzler@diehl.com

4. Does the readiness exist to possibly undergo an audit?

Yes No

5. Are...:

- production processes
- supply and disposal processes
- products

Yes No

Yes No

Yes No

checked for their environmental impact?

6. Are environmental aspects considered during development?

Yes No

7. Have goals been defined for the improvement of environmental protection and is their achievement documented?

Yes No

*Attachment can be found in the downloadcenter: Diehl Metall – Support Center – Downloads (Stock List, Price List, QM-Certification, Environmental Certification, Company Guidelines)
<https://www.diehl.com/metall/en/support-center/downloads/>